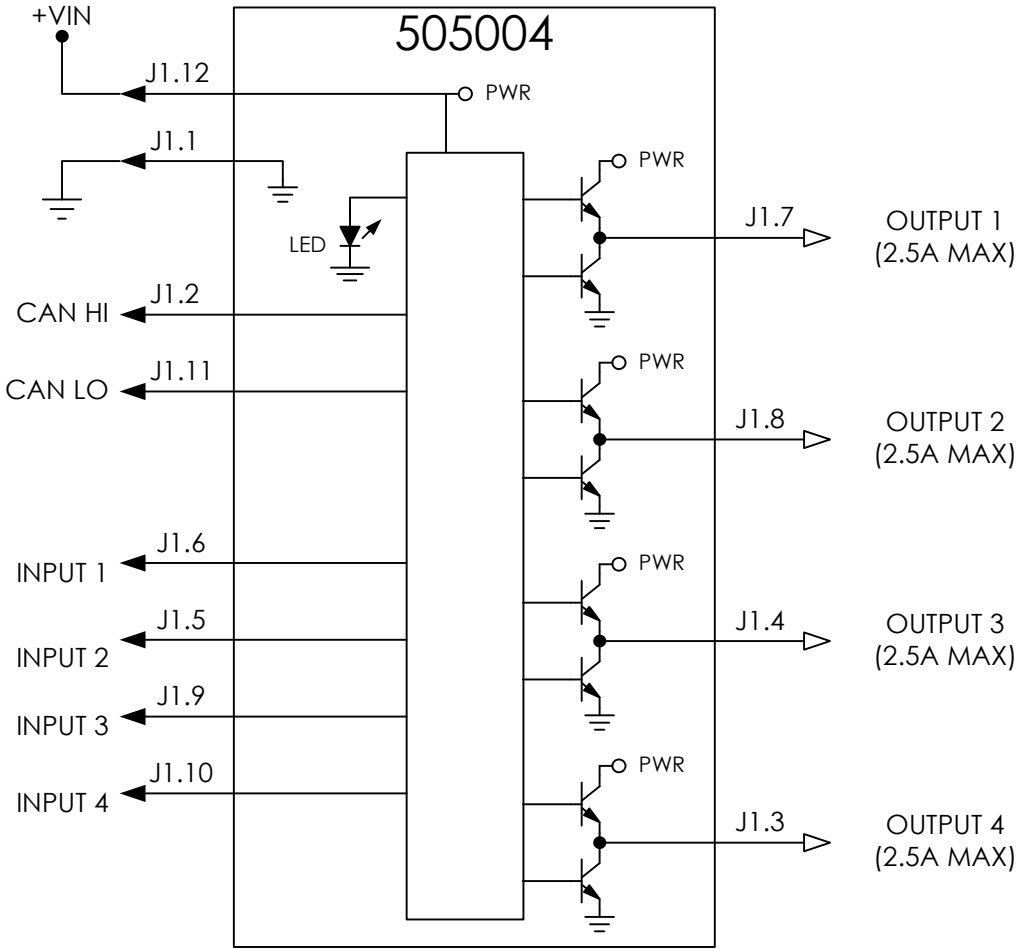
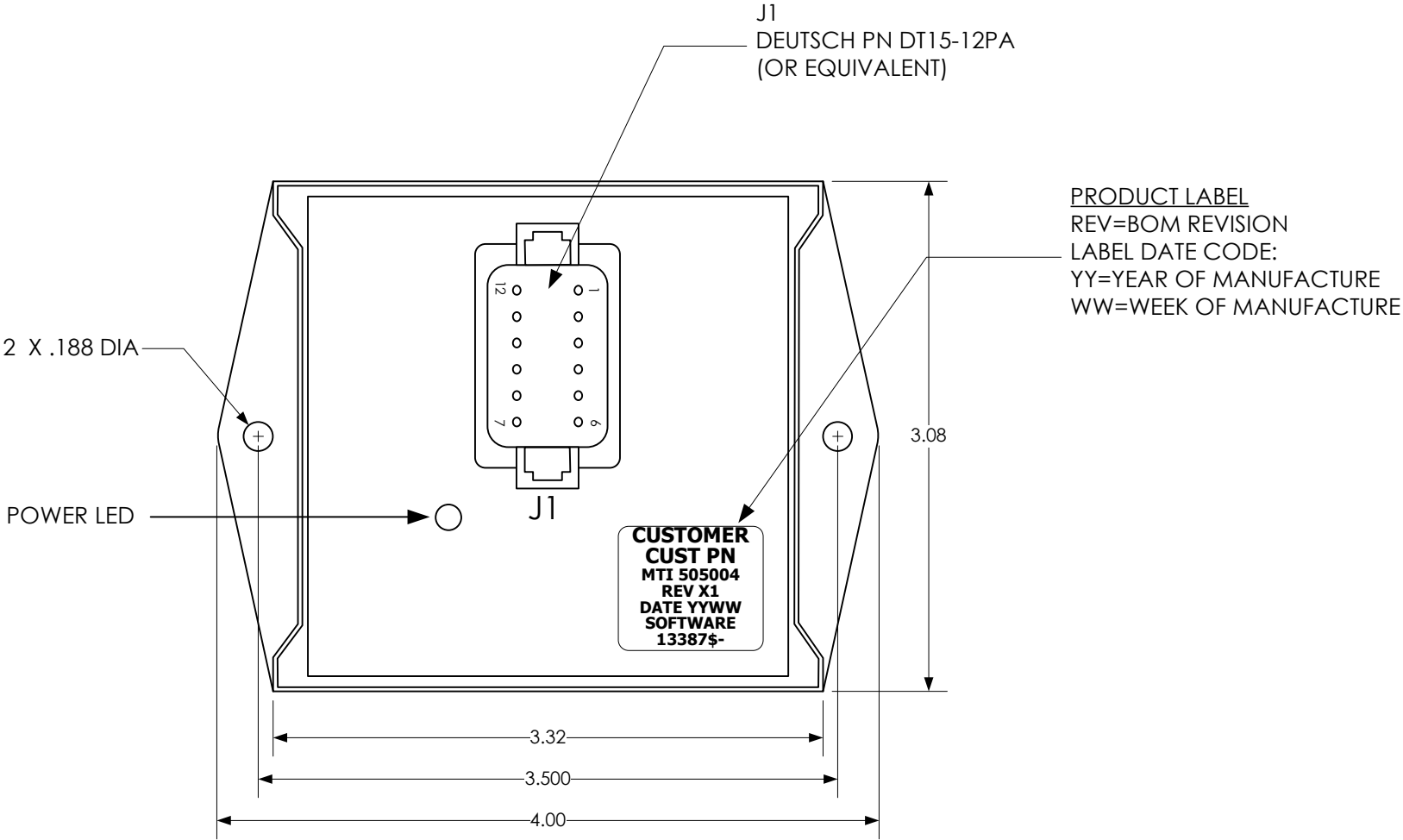
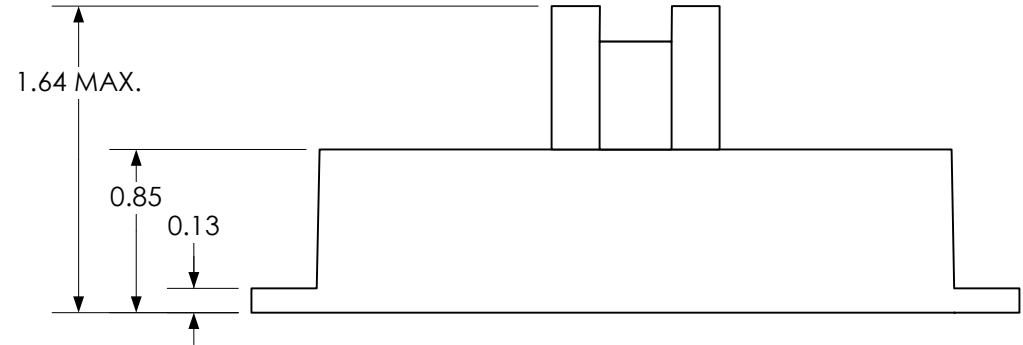


REVISIONS				
REV	DATE	ECN	DESCRIPTION	APVD
				-



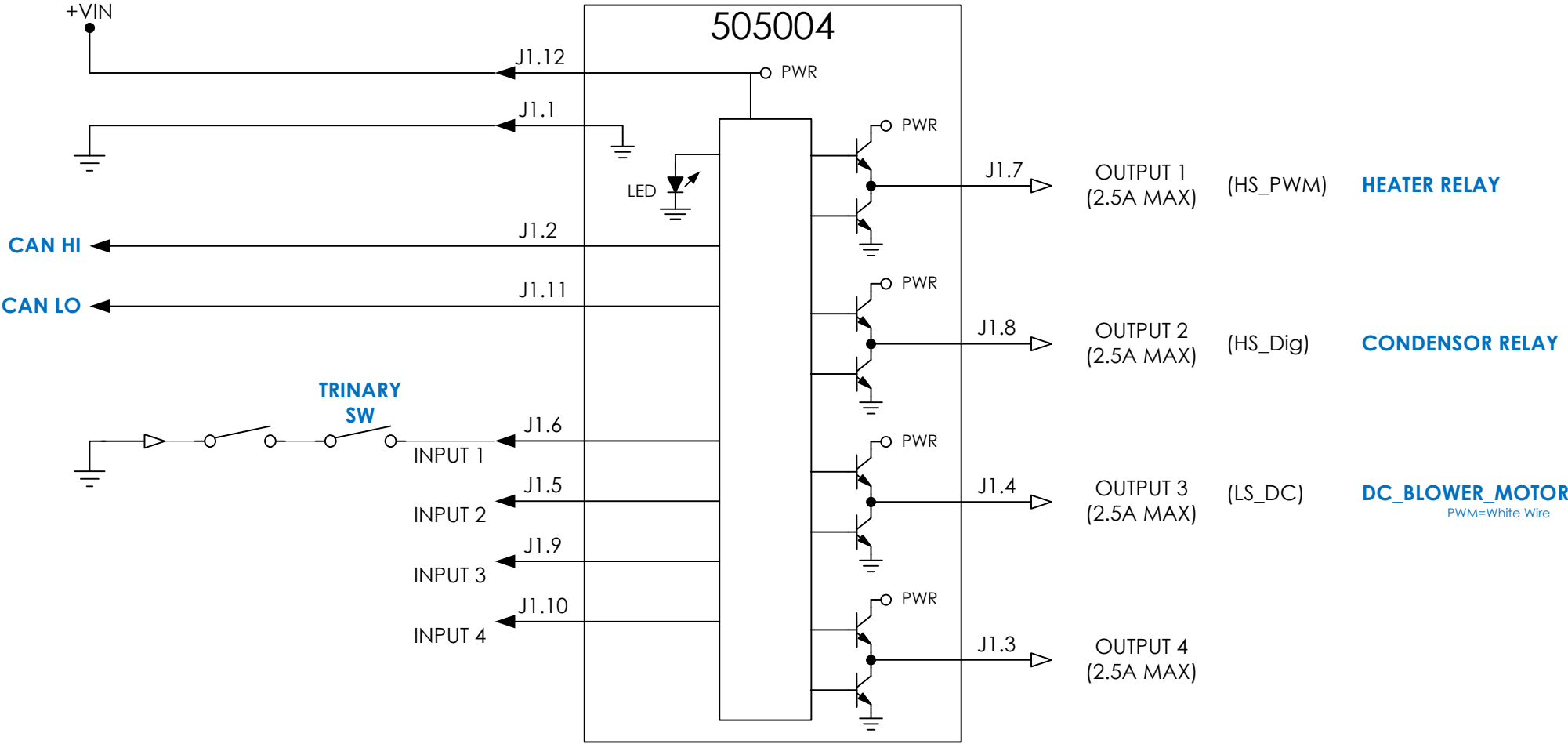
OPERATING VOLTAGE: +9VDC TO +36VDC (+12VDC OR 24VDC NOMINAL).
REFERENCE CAN COMMUNICATION SPECIFICATION: XXXXS_
REFERENCE FUNCTIONAL SPECIFICATION: 13388S_
CANBUS PROTOCOL: SAE J1939/ISO 11783, 250KBS/500KBS
505004 SOURCE ADDRESS: 0x99 (DEFAULT)
TERMINATION: NONE



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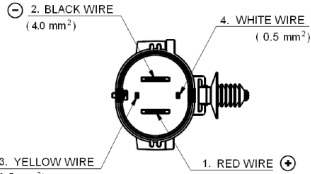
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE				MARLIN TECHNOLOGIES INC.									
				TITLE OUTLINE, 505004 MFLEX 4IN/4OUT CAN MODULE									
TWO PLACE DECIMAL +/-		THREE PLACE DECIMAL +/-		ANGLES +/-		SIZE B		DRAWING NUMBER 013xxx		TYPE O		REV X1	
DO NOT SCALE DRAWING													
CHECKED NAME		DATE XX/XX/XX											
APPROVED NAME		DATE XX/XX/XX		DRAWN M. SCHELL		DATE 05/20/20		SHEET 1		OF 4			

REVISIONS				
REV	DATE	ECN	DESCRIPTION	APVD
				-



EV200AAAANA
High Voltage Relay
9-36V (1.7W regulated)
(0.07A at 24VDC)

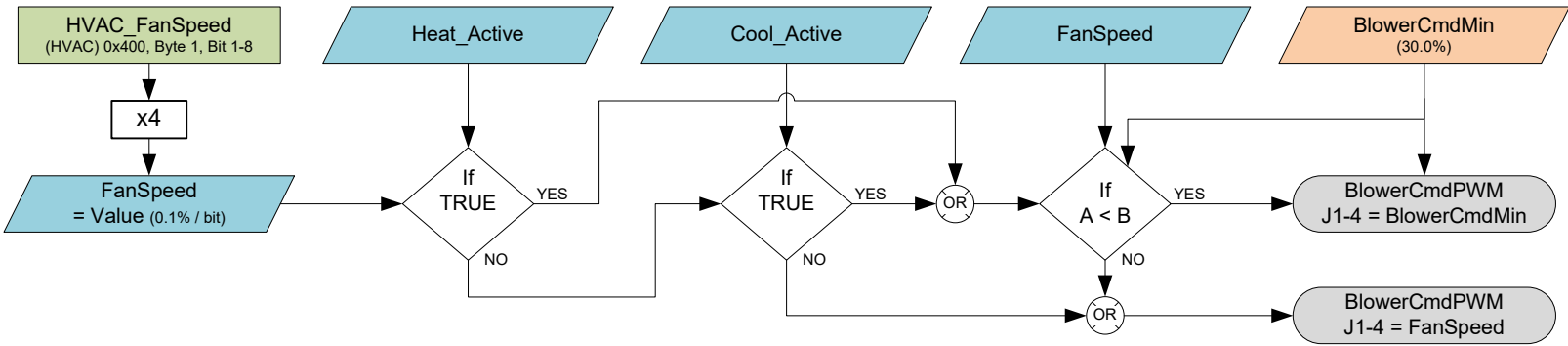
Yazaki Hybrid 7282-8497-90
(4 pins) [?A] 1.5/9.5 size
DC Blower Fan Connector
1) Power 3)Ain
2) Ground 4)PWM (J4-6)



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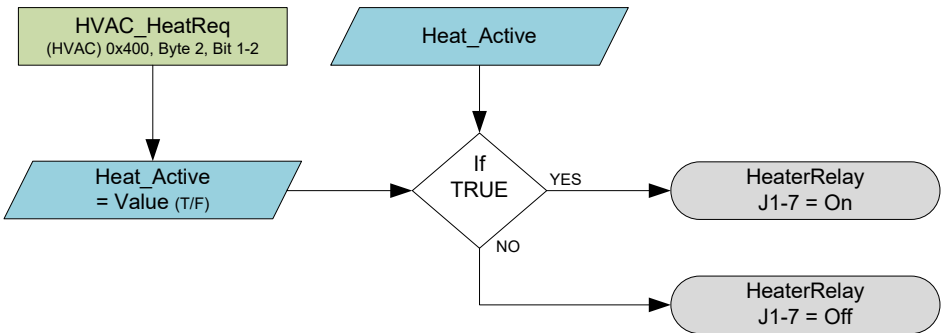
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DO NOT SCALE DRAWING													
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APPROVED		NAME		DATE		XX/XX/XX		DRAWN M. SCHELL		DATE 05/20/20		SHEET 2 OF 4	

Blower Fan Speed

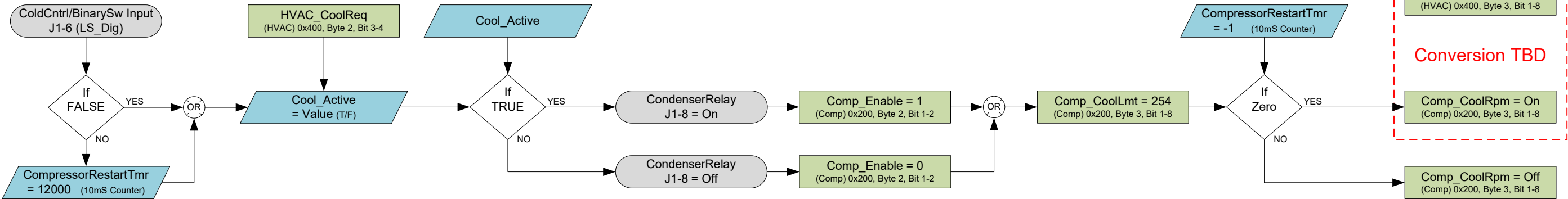


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Heating On/Off



Cooling On/Off



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UNLESS OTHERWISE SPECIFIED, DIMENSIONS
ARE IN INCHES AND TOLERANCES ARE

TWO PLACE DECIMAL +/-	THREE PLACE DECIMAL +/-	ANGLES +/-
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DO NOT SCALE DRAWING

CHECKED	NAME	DATE XX/XX/XX
APPROVED	NAME	DATE XX/XX/XX

MARLIN TECHNOLOGIES INC.

TITLE
OUTLINE, 505004
MFLEX 4IN/4OUT CAN MODULE

SIZE B	DRAWING NUMBER 013xxx	TYPE O	REV X1
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DRAWN M. SCHELL	DATE 05/20/20	SHEET 3 OF 4
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Inst#	A_Type	A_Index	OPERAND	B_Type	B_Index	C_Type	C_Index	Comment
Set Configuration and CAN Msg info								
1	Phy	63	SetVar			0		XML Mode
2	Phy	53	SetVar			100		100 Hz PWMs
3	Phy	54	SetVar			1		Heater Relay (HS_Dig)
4	Phy	55	SetVar			1		Comp Relay (HS_Dig)
5	Phy	56	SetVar			6		Blower Fan (LS_DC)
6	Phy	57	SetVar			0		Not Used
7	Can	0	SetVar			62464		Rx1: (Cmds)
8	Can	1	SetVar			64		Rx1: SID
9	Can	12	SetVar			62208		Rx2: 0x300(Status Info)
10	Can	13	SetVar			64		Rx2: SID
11	Can	24	SetVar			62209		Rx2: 0x301(Fault Flags)
12	Can	25	SetVar			64		Rx2: SID
13	Can	6	SetVar			61952		Tx1: 0x200(Comp Cmds)
14	Can	7	SetVar			100		Tx1: SID, 100mS
15	Can	18	SetVar			62465		Tx2: 0x401 (Status Info)
16	Can	19	SetVar			100		Tx2: SID, 100mS
Set Constants and Variables needed								
17	Tmp	6	SetVar			255		LSB Mask
18	Tmp	7	SetVar			65280		MSB Mask
19	Tmp	8	SetVar			768		Heat Flag Mask
20	Tmp	9	SetVar			3072		Cool Flag Mask
21	Tmp	10	SetVar			10		x10 Scalar
22	Tmp	11	SetVar			256		Heat On Flag
23	Tmp	12	SetVar			1024		Cool On Flag
24	Tmp	13	SetVar			256		CANout: Cool On Flag
25	Tmp	14	SetVar			254		CompSpd Ratio Numerator
26	Tmp	15	SetVar			10		CompSpd Ratio Denominator
27	Tmp	16	SetVar			300		MinFanSpdRequired
28	CAN	11	SetVar			13330		value to plug into CAN msg
Heat On Flag								
29	Can	2	AND	Tmp	8	Par	2	Heat Cmd = Rx1:D2:Bit1-2
30	Par	2	IF_EQ	Tmp	11	Phy	24	Heat On if True
Cooling On Flag, with Input1 safety logic								
31	Can	2	AND	Tmp	9	Par	3	CoolCmd = Rx1:D2:Bit1-2
32	Par	3	IF_EQ	Tmp	12	Phy	25	Cool On if True (T/F)
33	Phy	6	NOT			Par	5	NOT(In1_Lo)
34	Par	5	IF(SET)	Tmp	0	Phy	25	Disable Cool if In1 isn't Gnd
Blower Fan Command with MinSpd if Heat or Cool is on								
35	Can	2	AND	Tmp	6	Par	1	FanSpd = Rx1:D1
36	Par	1	U_MUL	Tmp	10	Phy	30	Blower_DC = FanSpd * 10
37	Phy	24	OR	Phy	25	Par	7	Is FanSpdLimitReq
38	Phy	30	IF(LT)	Tmp	16	Par	8	Is FanSpd < MinSpd? (T/F)
39	Par	7	AND	Par	8	Par	9	Is FanSpdLimitReq
40	Par	9	IF(SET)	Tmp	16	Phy	30	then FanSpd = MinSpd
Convert TempCmd to CompCmd								
41	Can	3	AND	Tmp	6	Par	6	TempCmd=Rx1:D3
42	Par	6	U_MUL	Tmp	14	Par	6	Par6 = Par6 * 2.54
43	Par	6	U_DIV	Tmp	15	Par	6	CompCmd[50rpm/bit]
Setup Tx1 for CompCmd, CoolingFlag, PwrLimit								
44	Tmp	0	BUF			Can	8	Clear Tx1:D0-1
45	Par	4	IF(SET)	Par	6	Can	8	Tx1:D1 = TempCmd[1%/bit]
46	Par	4	IF(OR)	Tmp	13	Can	8	Tx1:D2 = Cool Cmd Flag
47	Tmp	14	BUF			Can	9	Tx1:D3 = Pwr Limit
End of Commands								
End of XML logic								

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